



PVA General YW	
Application Temperature(s):	
Color:	Light Yellow
Freeze Thaw Stable:	YES
Min Use Temperature:	53°F
Shelf Life:	12+ Months
Solids (~):	56%
Specific Gravity (~):	1.09
Viscosity:	5000

Characteristics:

Moderate set speed. Good heat resistance. Low minimum use temperature. Long storage life. Meets ASTM D 4317-86 Type III specification.

Applications:

General purpose yellow glue for edge or face gluing of hardwoods and softwoods, general assembly, panel on frame, doweling and laminating of veneer or high pressure laminates.

Directions:

- Use only on freshly machined wood.
- Assure all surfaces to be glued are clean and dry.
- Joints should be true and pieces to be glued should be in intimate contact.
- Spread a thin consistent layer (6-9 wet mil) of adhesive on one surface and bring pieces together under pressure.
- Open assembly time is 5 minutes, but is dependent on porosity of the substrates, ambient temperature and quantity applied.
- Closed assembly time is 8-12 minutes. Adhesive should be wet when the assembly is placed in the press equipment.
- Clamp time for cold pressing is about 20-30 minutes. Allow to cure 24 hours before machining.

Clean Up and Storage:

Cleans up easily with warm water while wet.
Store tightly closed at room temperature.

Monster Bond Product Information Sheet

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